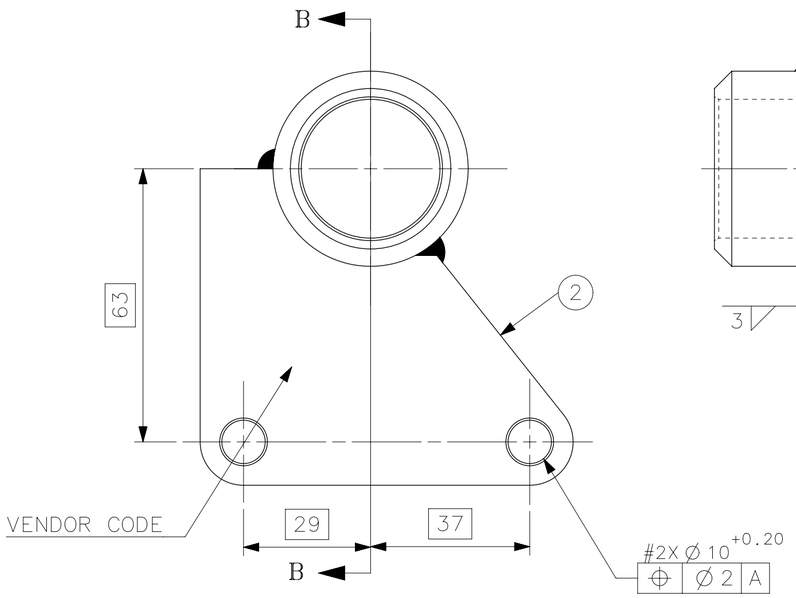
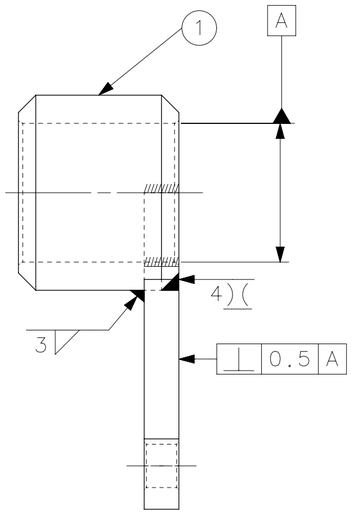
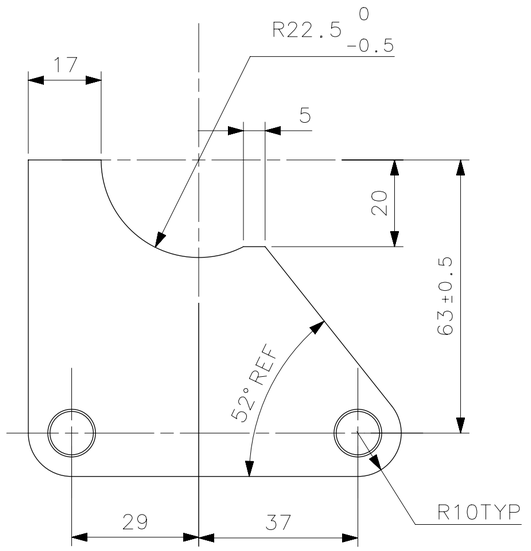


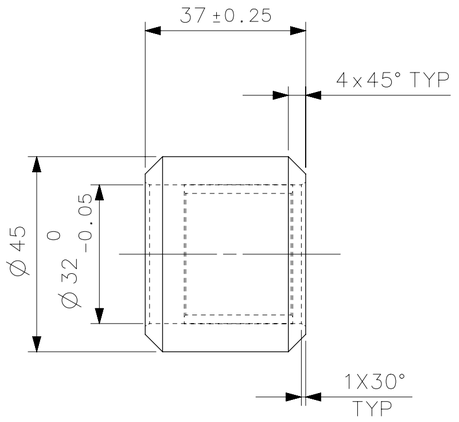


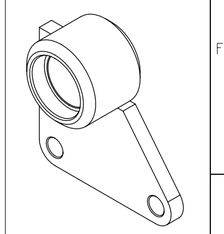
PART 2
MATERIAL : IS2062



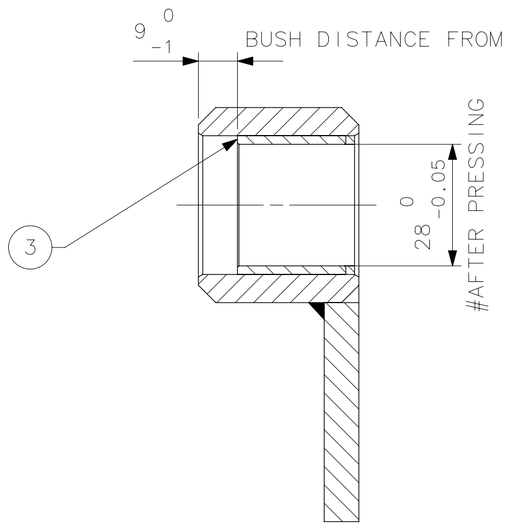
THICKNESS = 8 mm

PART 1
MATERIAL : HOT ROLLED BAR ST42 TO IS7270





SR NO.	PART NUMBER	PART NAME	QTY
1	008013967D1	BUSH(CON LINK RH BRAKE)	1
2	008013968D1	PLATE (CON LINK RH BRAKE)	1
3	000012713P04	BUSH (ONLY 3D REF.)	1



SECTION B–B

NOTE:-

-3MM WELD WHEREVER MARKED //////// & ◣ UNLESS OTHERWISE SPECIFIED
-REMOVE SHARP EDGES.
-FOR WELDING PROCEDURE REFER PS 608
-FOR PRIMING REFER PS-529 PROCEDURE-2
-DO NOT PRIME AREA MARKED # & HOLE INSIDE.
-AREA MARKED DO NOT PRIME TO BE SUPPLIED WITH CORROSION RESISTANCE OIL COATING

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR IN deg.			LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		OVER	-	10	50	120	400
		UPTO	10	50	120	400	-
f	FINE	(X.XXX)	± 1"	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m	MEDIUM	(X.XX)					
c	COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v	VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A2

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 18083

PART NO. : 007600245D1

PART NAME : CON LINK RH BRAKE

MATERIAL : SEE NOTE

HEAT TREATMENT :

	NAME	SIGN	DATE
CAD ENGG.	VS	-sd-	01/07/02
DESIGNER	VS	-sd-	01/07/02
CHECKER	LKS	-sd-	01/07/02
APPR.BY	DSS	-sd-	01/07/02

FIRST USED TRCR. MODEL

SCALE 1 : 1

SHEET 1 OF 1

UNIT QTY. :

WEIGHT : 0.516 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000011915	AD		REDRAWN FOR CHILD PART RELEASE	SRD	NVC	RAW	05/09/17
600000010382	AC		REDRAWN WITH 3D REF.	PRP	NVC	RAW	08/10/15